LOUISVILLE
MARL. LIGHTS K.S. REG. 83MM F.T.B.
690 (PC)

Effective Date: September 12, 1981

CIGARETTE DESCRIPTIVE FOR MARLBORO LIGHTS K.S. REGULAR 83MM F.T.B.

COPY

Length - 83.0mm

Circumference - 25.0mm

Filter - 27.0mm

Cigarette Rod:

Filler - Marlboro Lights K.S.

Cuts - 30/Inch

Paper - Schweitzer 137-1/DeMauduit Ref. 137-1/Ecusta 878; 27.5mm x 6500m; P.M. Material Code 10-131-A

Print Die - Machine Number

Ink - B&H Ochre #22191 -MARK VIII; P.M. Material Code 60-923-A
B&H Ochre #48934 -MARK IX; P.M. Material Code 60-928-A

Circumference - 25.0mm

Length - 56.0mm

Cigarette:

Tipping - 62mm x 3200m White Marlboro TGL (GSR-156); P.M. Material Code 12-617-A

Tipping Adhesive - Ajax 563-6; P.M. Material Code 61-001-A

Pack Molsture - 13.25%

Rod Molsture - 13.40%

Total R.T.D. - 4.70 inches of water - Diluted

Plug R.T.D. - 3.90 inches of water

Dilution Target - 20%+5%

Glue Roller Drawing - #8-99181 (See Engineering for latest Revision Number)

Patch Size - 9mm x 20mm

Prepared By: Debbie J. Morgan

Approved By: _____
Operations Services

/dyd

This supersedes specification dated November 12, 1980. Reason for change: Rod Length changed from 58.0mm to 56.0mm.

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